



## Positive displacement low flow sensor for continuous measurement and batch control

- For highly viscous fluids
- Electronics for indication, monitoring, transmitting,
   On/Off control and batch control









**Type 8025**Dosing system Konti-Dos



**Type 2712 (8630)**Continuous
TopControl system



PLC

This positive displacement sensor is specially designed for measurement or batch control of highly viscous fluids like glue, honey or oil. This sensor can be easily connected to the universal transmitter Type 8025 or the batch controller Type 8025.

The design of this low flow sensor is based on the oval rotor principle. This has proven to be a reliable and highly accurate volumetric method of measuring flow. Exceptional repeatability and high accuracy over a wide range of viscosities and flowrates are features of that design. The low pressure drop and high pressure rating make it suitable for both gravity and pump (in-line) applications.

General data					
Compatibility	with Type 8025 Universal transmitter or				
	batch controller (see corresp. data sheet)				
Materials wetted					
parts					
Body	Aluminium, PPS, stainless steel (316F)				
Rotor	PPS, stainless steel (316F)				
Shaft	Hastalloy C, stainless steel (316F)				
Seal	FKM - EPDM				
Electrical connection	3-wire cable, 1 m length				
Electrical data					
Electrical data					
Electrical data Sensor	Hall				
	Hall ≤ 9 mA				
Sensor	_ · · · · · · ·				
Sensor Current consumption	≤ 9 mA				
Sensor Current consumption	≤ 9 mA Open collector, NPN,				
Sensor Current consumption Output frequency	≤ 9 mA Open collector, NPN,				
Sensor Current consumption Output frequency K-factor	≤ 9 mA  Open collector, NPN, max. 25 mA, 4.5 to 24 V DC				
Sensor Current consumption Output frequency K-factor 0.5-50 l/h	≤ 9 mA  Open collector, NPN, max. 25 mA, 4.5 to 24 V DC  1552 pulses/I				

Complete device data					
Process connection	Thread 1/8"; 1/4" (G or NPT)				
Measuring range	0.5 to 500 l/h (0.13 to 132 gph)				
Fluid temperature max.	Aluminium or PPS body: 80 °C Stainless steel body: 120 °C				
Fluid pressure max.	Aluminium or PPS body: 5 bar Stainless steel body: 10 bar or 55 bar (550 bar on request)				
Viscosity	1000 cps. max. (higher on request)				
Max. particle size	$75~\mu m$ - To prevent damage from dirt or foreign matter, we strongly recommend the installation of a $75~\mu m$ (200 mesh) strainer as close as possible to the inlet side of the meter.				
Accuracy	≤ ± 1% of Reading				
Repeatability	≤ 0.03% of Reading				
Environment					
Ambient temperature Aluminium or PPS body Stainless steel body					
Standards and approvals					
Protection class	IP54 (NEMA 13)				



## Ordering chart for sensor Type 8071

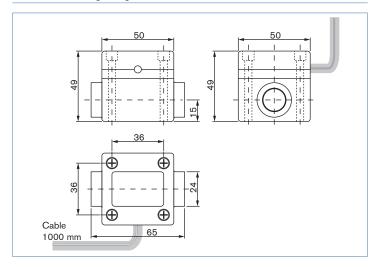
Process	> 1 cps	<b>9 9 9 1</b> cps	Body material	Max. pressure	Rotor / shaft material	Gasket	Item no.
G 1/8	0.5-50 l/h	5-50 l/h	Aluminium	5 bar	Stainless steel	FKM	552 818
	(0.13 to 13.2 gph)	(1.32 to 13.2 gph)	Stainless steel	10 bar	Stainless steel	FKM	552 820
				55 bar	Stainless steel	FKM	553 628
NPT 1/8	0.5-50 l/h	5-50 l/h	Aluminium	5 bar	Stainless steel	FKM	552 819
	(0.13 to 13.2 gph)	(1.32 to 13.2 gph)	Stainless steel	10 bar	Stainless steel	FKM	552 821
	<b>3.</b> 7	<u>.</u>		55 bar	Stainless steel	FKM	553 629
Process	S cbs S cbs > 2 cbs		Body material	Max. pressure	Rotor / shaft material	Gasket	Item no.
G 1/4	2-100 l/h	12.5-100 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	432 288
	(0.53 to 26.4 gph)	(3.3 to 26.4 gph)				EPDM	550 072
			Stainless steel	10 bar	Stainless steel	FKM	433 864
						EPDM	551 817
				55 bar	Stainless steel	FKM	550 146
	15-500 l/h	40-500 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	430 856
	(4.00 to 132 gph)	(10.56 to 132 gph)				EPDM	434 364
			Stainless steel	10 bar	Stainless steel	FKM	437 518
						EPDM	553 651
				55 bar	Stainless steel	FKM	553 631
	15-500 l/h for	high viscosity*	Stainless steel	10 bar	Stainless steel	FKM	552 426
NPT 1/4	2-100 l/h	12.5-100 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	448 654
	(0.53 to 26.4 gph)	(3.3 to 26.4 gph)	Stainless steel	10 bar	Stainless steel	FKM	448 656
				55 bar	Stainless steel	FKM	553 630
	15-500 l/h	40-500 l/h	PPS	5 bar	PPS / Hastalloy C	FKM	448 655
	(4.00 to 132 gph)	(10.56 to 132 gph)	Stainless steel	10 bar	Stainless steel	FKM	448 657
				55 bar	Stainless steel	FKM	553 632
	15-500 l/h for	high viscosity*	Stainless steel	10 bar	Stainless steel	FKM	553 652

<sup>\* &</sup>gt; 1000 cps

## Ordering chart for spare parts (to be ordered separately)

Specifi- cations	Item no.	
Set of two rotors for the measuring range		
In stainless steel for 0.5 -50 l/h	560 180	
In stainless steel for 2-100 l/h	550 919	
In stainless steel for 15-500 l/h	550 920	
In PPS for 2-100 l/h	550 921	
In PPS for 15-500 l/h	550 922	
FKM gasket	550 923	
EPDM gasket	550 924	
PTFE gasket	550 959	
Set of stainless steel cap with hall sensor	553 653	
Set of PPS cap with hall sensor	553 654	

## Dimensions [mm]



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In case of special application conditions, please consult for advice.

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