

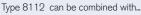




For universal use as overfill or dry run protection system

- Setup without adjustment
- For food and beverage industry thanks to surface finishing $< 0.8 \,\mu m$
- ATEX approvals









Diaphragm valve

Type 2712

Globe control valve with TopControl





Type 8644

Valve islands with electronic I/O

The 8112 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

The Type 8112 is available with different sensor length using tube extension. The right length can be adapted thanks to a lock fitting.

Due to the simple and rugged measuring system, the 8112 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation, buildup or varying products.

General data

NAMUR

General data				
Materials Housing / Cover Seal ring Wetted parts Tuning fork and process fitting Extension tube ø 21.3 Process seal	PBT, Stainless steel 316L (1.4435) / PC EPDM Stainless steel 316L (1.4435) Stainless steel 316L (1.4435) FKM			
Weight	approx. 890 g + approx. 110 g/m (tube extension)			
Electrical connections	1 or 2 cable glands M20 x 1.5 (depends on output version)			
Process fitting	Thread G, NPT 3/4", G, NPT 1" or Tri-Clamp® 2"			
Surface finishing quality	Ra < 3.2 μm (thread) / Ra < 0.8 μm (Tri-Clamp®)			
Extension tube length	200 1000 mm			
Viscosity dynamic	0.1 up to 10000 mPa.s (requirement: with density 1)			
Density	0.5 up to 2.5 g/cm³ (selected by DIP switch) or 0.7 up to 2.5 g/cm³			
Fluid temperature	-50 up to 150°C			
Fluid pressure	-1 up to 64 bar			
Accuracy Hysteresis Delay time / Frequency	Approx. 2 mm with vertical installation Approx. 500 ms / Approx. 1200 Hz			
Output	Double relay output or Namur output			
Environment				
Ambient temperature	-40 up to +70°C (Operating); -40 up to +80°C (Storage)			
Standards and approvals				
Protection	IP66/IP67 with M20 x 1.5 gland mounted and tightened			
Overvoltage category	III			
Protection class	I (relay output); II (NAMUR output)			
Standard EMC / Security ATEX	EN61326 / EN61010-1 EN50014; EN50020; EN50284			

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IEC 60947-5-6 (EN 50227)



Electrical data - Sensor with rel	lay output			
Output	Relay (DPDT), 2 floating spdts			
Power supply	20 to 253 V AC, 50/60 Hz or 20 to 72 V DC (at U > 60 V DC the ambient temperature must be max. 50 °C)			
Power consumption	1 to 8 VA (AC); approx. 1.3 W (DC)			
Turn-on voltage	min.: 10 mV; max.: 253 VAC, 253 V DC			
Switching current	min.: 10 μA; max.: 5 A (AC), 1 A (DC)			
Breaking capacitance	max. 1250 VA, 50 W			
Modes (adjustable)	A = max. detection or overfill protection B = min. detection or dry run protection			
Delay time	when immersed: 0.5 s when laid bare: 1s			
Electrical data - Sensor with NA	AMUR output			
Output	2 wire current modulation according to NAMUR			
Power supply Voltage supply Open-circuit voltage Short-circuit current	via connection to an interface according to NAMUR IEC 60947-5-6, approx. 8.2 V U _o approx. 8.2 V I _i approx. 8.2 mA			
Current consumption Falling characteristic Rising characteristic Fault signal	≥ 2.2 mA (blade uncovered) / ≤ 1.0 mA (blade covered) ≤ 1.0 mA (blade uncovered) / ≥ 2.2 mA (blade covered) ≤ 1.0 mA			
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6 (EN50227/DIN19234)			
Modes (NAMUR output adjustable to falling or rising characteristics)	Min.: rising characteristics (High current when immersed) Max.: falling characteristics (Low current when immersed)			
Specifications EEx				
⟨□⟩ - Protection	Categories 1/2 G or 2G			
⟨⟨x⟩ - Certification	EEx ia IIC T6			
Conformity specifications 1) Power supply Ui Short circuit rating li Power limitation Pi Ambient temperature Internal capacity Ci	20 V 103 mA 516 mW -40 up to +85°C (depend on categories) negligible			
іптегнаї сарасіту Сі	negligible			

Internal inductivity Li negligible

1) homologation certificate PTB 07 ATEX 2004X

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Target applications with type 8112

Chemical industry - solvents



Beside the continuous level measurement, level detection is a main safety characteristics for storage tanks.

Many modern sensors for continuous level measurement, however, are approved as overfill protection system, but a second, physically different measuring principle offers optimum safety and redundancy.

Thanks to the manifold application possibilities, the Type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

Chemical industry - reactors



Thanks to the manifold application possibilities, the Type 8112 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and separated. For the sludge treatment and neutralization, acids and solvents are stored apart from lime water and ferric chloride.

These substances are subject to the regulations for water-endangering substances. Therefore overfill protection systems must be mounted on storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

Advantages:

■ high reproductibility

Food processing industry



The processes in food processing tanks such as e.g. for milk have a high demand to the installed technology. High pressures and temperatures are caused during sterilization and cleaning of the tanks. The installed level sensors must meet the requirements of the hygienic construction. The harmlessness of all wetted materials must be proven and optimum cleanability must be ensured by hygiene-technical design.

The Type 8112 is installed for level detection and as dry run protection system. The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

Advantages:

- universal level detection for all liquids.
- high resistance sensor materials
- adjustment and maintenance-free

Principle of operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

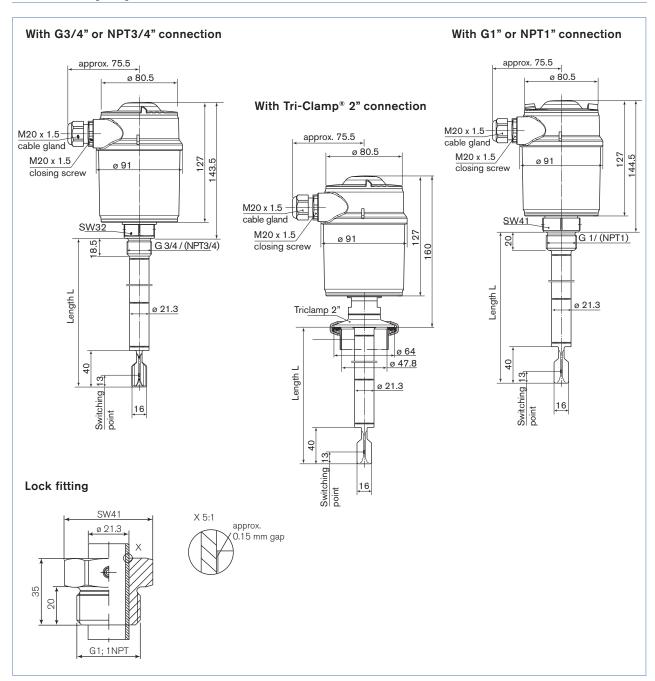
The integrated fault monitoring detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).

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Dimensions [mm]





Ordering chart for the vibrating level switch Type 8112

Output	Power	Extension tube length [mm]	Process	Electrical	Item no.
Double relay (DPDT),	20-72 VDC /	300	G 3/4"	2 cable glands M 20 X 1.5	558 119
2 floating spdts	20 - 250V AC (5A)		NPT 3/4"	2 cable glands M 20 X 1.5	558 120
		500	G 3/4"	2 cable glands M 20 X 1.5	558 121
			NPT 3/4"	2 cable glands M 20 X 1.5	558 122
		1000	G 3/4"	2 cable glands M 20 X 1.5	558 123
			NPT 3/4"	2 cable glands M 20 X 1.5	558 124
		300	G 1"	2 cable glands M 20 X 1.5	558 125
			NPT 1"	2 cable glands M 20 X 1.5	558 126
		500	G 1"	2 cable glands M 20 X 1.5	558 127
			NPT 1"	2 cable glands M 20 X 1.5	558 128
		1000	G 1"	2 cable glands M 20 X 1.5	558 129
			NPT 1"	2 cable glands M 20 X 1.5	558 130
		300	Tri-Clamp® 2"	2 cable glands M 20 X 1.5	558 131
		500	Tri-Clamp® 2"	2 cable glands M 20 X 1.5	558 132
		1000	Tri-Clamp® 2"	2 cable glands M 20 X 1.5	558 133
Namur signal	8.2 V DC - via an intrinsic safety	300	G 3/4"	1 cable gland M 20 X 1.5	558 134
- EEx version	interface with NAMUR input		G 1"	1 cable gland M 20 X 1.5	558 135
ATEX approval		500	G 3/4"	1 cable gland M 20 X 1.5	558 136
			G 1"	1 cable gland M 20 X 1.5	558 137
		1000	G 3/4"	1 cable gland M 20 X 1.5	558 138
			G 1"	1 cable gland M 20 X 1.5	558 139

Further versions on request

Port connection

Tri-Clamp® 1"; 1"1/2 DIN 11851 Flange SMS Neumo BioControl®

Materials

ECTFE, enamel, Hastelloy C4 or PFA for flange connection Hygienic version

 $Ra < 0.8 \ \mu m$ for G and NPT threaded connection Ra < 0.3 μm for Tri-Clamp® connection

Temperature -50 ... 250°C

Additional up to 6000 mm

Ordering chart for accessories for sensor Type 8112 (to be ordered separately)

Specifications	Item no.
Lock fitting - only for pressureless handling, -50150°C; G1"	558 218
Lock fitting - only for pressureless handling, -50150°C; NPT1"	558 219
Set with 2 reductions M 20 x 1.5 / NPT1/2" + 2 neoprene flat seals for cable gland + 2 screw-plugs M 20 x 1.5	551 782

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Vibrating level s	switch Type 8	112 - request f	or quotation		Note You can fil
Please fill in and sen		the fields of the PDF			
Company:			Contact person:		hefore pri
Customer No.:			Department:		out the fo
Address:			Tel. / Fax.:		
Postcode / Town:			E-mail:		
Vibrating level switc	h 8112				
	Quantity:		Desired d	lelivery date:	
■ Process fitting con	nection:				
External thread	G 3/4"		■ NPT 3/4"		
	☐ G 1"		□ NPT 1"		
Tri-Clamp®	1"	1"1/2	2"		
Flange	☐ DN 25	☐ DN 40	☐ DN 50		
DIN 11851	☐ DN 25	☐ DN 32	☐ DN 40	☐ DN 50	
SMS 1145	☐ DN 38	☐ DN 51			
■Special rugosity	□ No		Yes with Ra ext. = 0.8 μm		
■ Length	☐ 300 mm		500 mm	☐ 1000 mm	
	specific length	in mm (must be a multiple o	f 500 mm and between 1500 and 6000	mm) \rightarrow mm	
Output signal and power supply	Double relay and 20-253 V AC - 20-72 V DC		NAMUR and 8-15 V DC		
■ ATEX approval only with Namur Output	Yes		No		

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